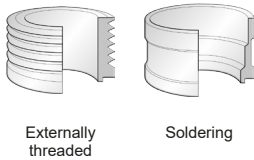


The B4 enables efficient heat exchange in applications with extreme demands for compactness and narrow temperature approaches. Easy to install and use, the product is small yet flexible, which makes it a particularly good choice for economizer applications focusing on VRF and heat pumps. The B4's mechanical design makes it suitable for high-pressure refrigerants such as R410A and R32.

Connections*



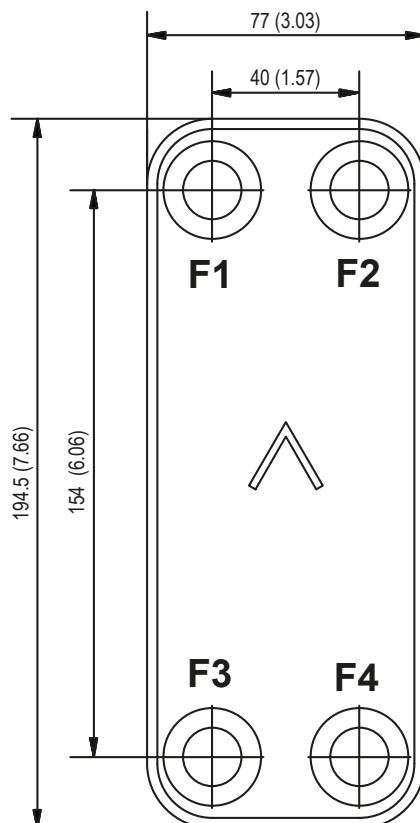
*For specific dimensions, or information about other types of connections, please contact your SWEP sales representative.

Pressure classes

M Medium, evaluated per EN 13345.

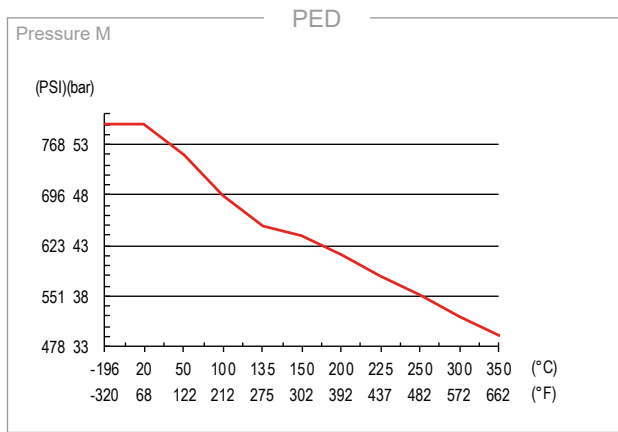


Max number of plates (NoP)	100
Port size F1/P1	17.5 mm (0.689 in)
Port size F2/P2	17.5 mm (0.689 in)
Port size F3/P3	17.5 mm (0.689 in)
Port size F4/P4	17.5 mm (0.689 in)
Max volume flow	1.2 m ³ /h (5.3 gpm)
Channel volume (SI)	0.009 dm ³
Channel volume (US)	0.00033 ft ³



Materials	Channel plate	Brazing
NC	Stainless steel	Copper

Size	Height of plate pack	Total weight
NC-M	$4+(1.02 \times \text{NoP})$ mm	$0.48+(0.034 \times \text{NoP})$ kg
	$0.157+(0.04 \times \text{NoP})$ in	$1.05+(0.075 \times \text{NoP})$ lb



Third party approvals

SWEP BPHEs are generally approved by listed below certification organizations:

Europe, Pressure Equipment Directive (PED)

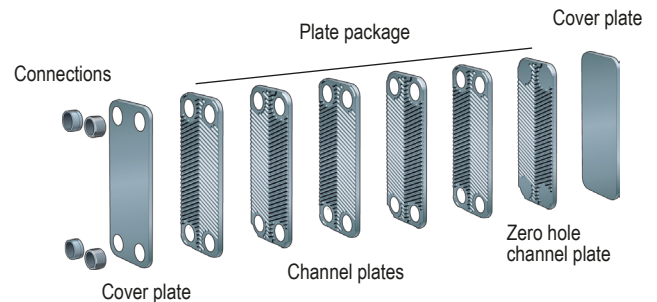
America, Underwriters Laboratories Inc (UL)

Japan, Kouatsu-Gas Hoan Kyoukai (KHK)

Additionally SWEP holds approvals from a vast variety of other certification organizations. For approval information regarding a specific product please contact your local SWEP representative. SWEP reserves the right to make changes without prior notice.

The BPHE concept

The Braze Plate Heat Exchanger (BPHE) is constructed as a plate package of corrugated channel plates with a filler material between each plate. During the vacuum brazing process, the filler material forms a brazed joint at every contact point between the plates, creating complex channels. The BPHE allows media at different temperatures to come into close proximity, separated only by channel plates that enable heat from one media to be transferred to the other with very high efficiency. The concept is similar to other plate and frame technology, but without the gaskets and frame parts.



SSP calculation software

With SWEP's unique SSP, the SWEP Software Package, you can do advanced heat transfer calculations yourself, and choose the product solution that suits your application best. It's also easy to choose connections and generate drawings of the complete product. If you would like advice, or you would like to discuss different product solutions, SWEP offers all the service and support your need.

Material disclaimer

The information and recommendations in regards to the products are presented in good faith, however, SWEP makes no representations or warranties as to the completeness or accuracy of the information. Information is supplied upon the condition that the purchasers will make their own determination as to the products' suitability for their purposes prior to use. Purchasers should note that the properties of the products are both application and material selection dependent and that products containing stainless steel are still subject to corrosion if used in unsuitable environments.